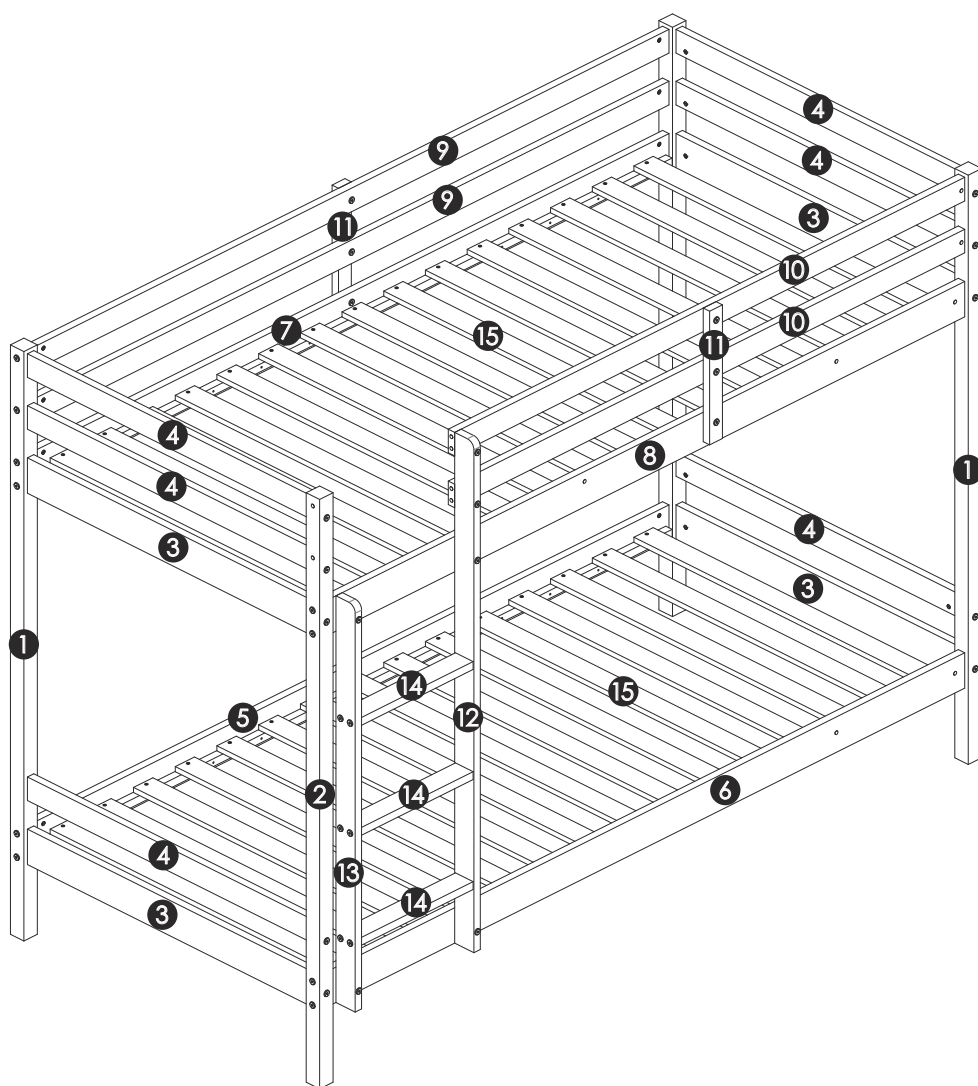
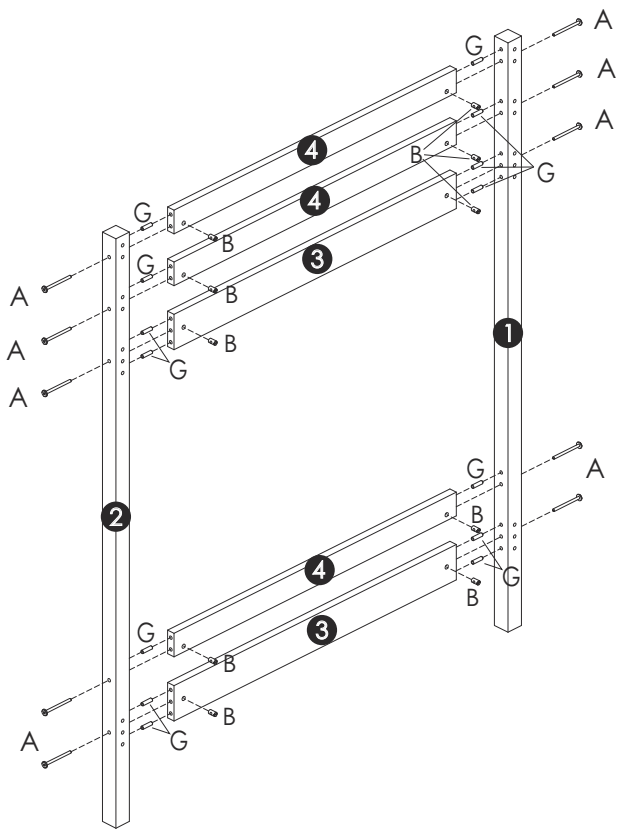


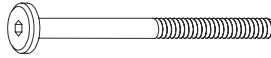


A	 M6x80	42
B		42
C	 M6x70	6
D	 M6x25	6
E	 $\Phi 8 \times 20$	12

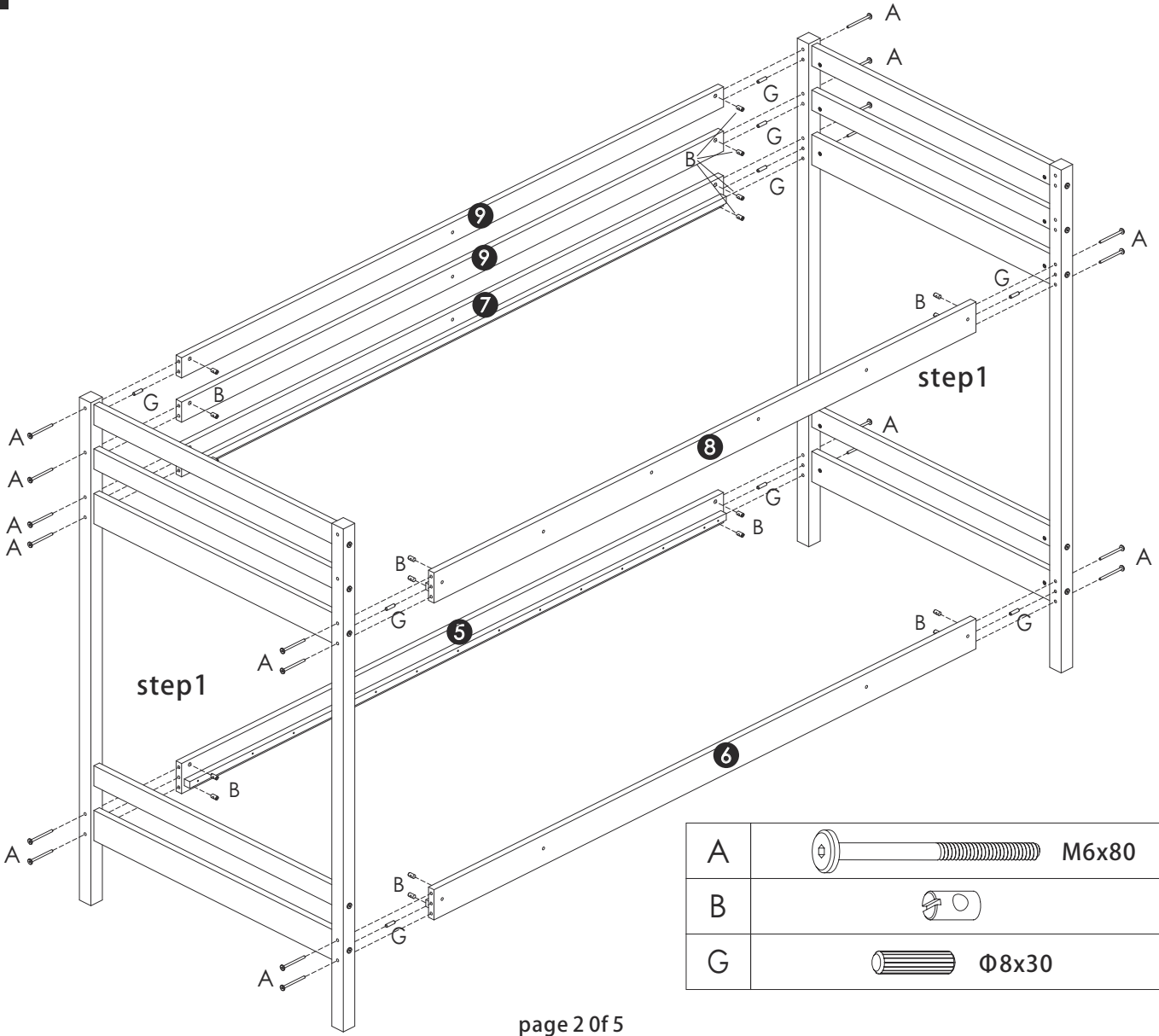
F		2
G	 $\Phi 8 \times 30$	42
H	 $\Phi 4 \times 30$	60
I	 $\Phi 6 \times 70$	12
J		17

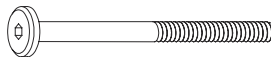
step1 x2



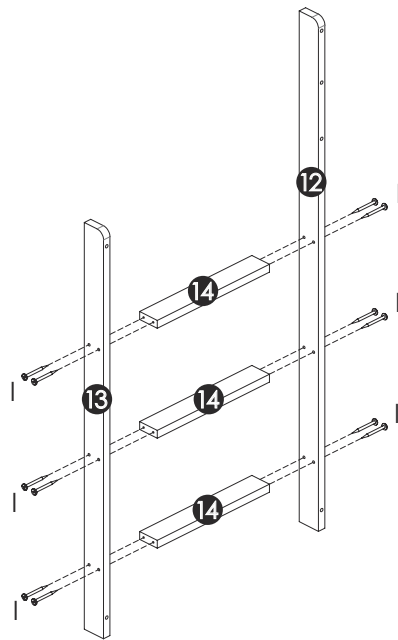
A		M6x80	10
B			10
G		Φ8x30	14

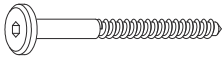
step2



A		M6x80	20
B			20
G		Φ8x30	12

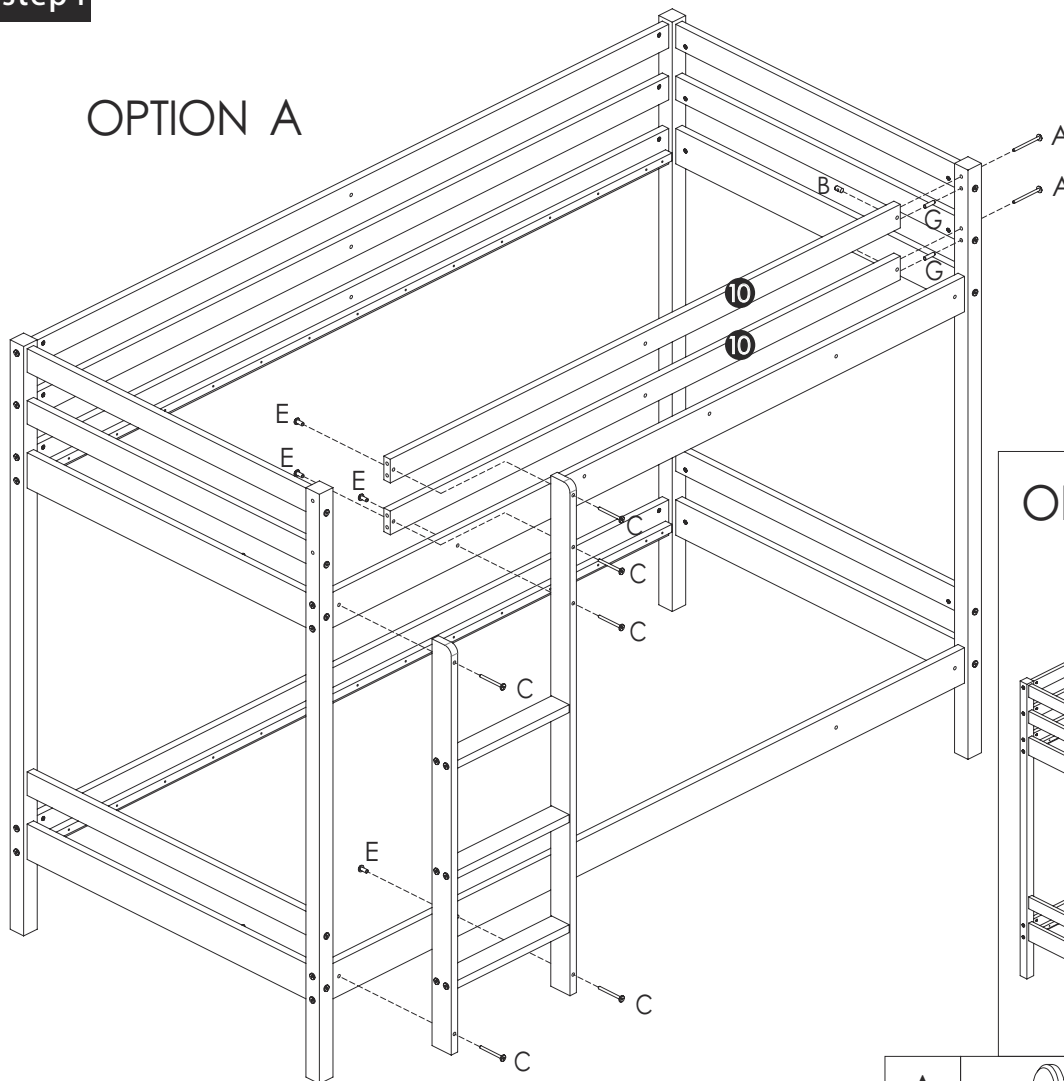
step3



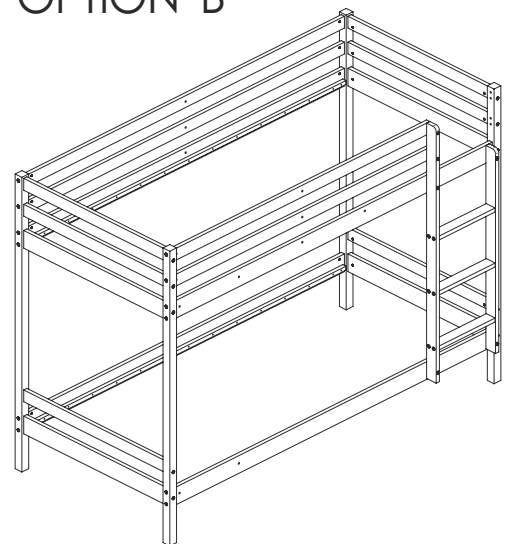
I	 $\Phi 6 \times 70$	12
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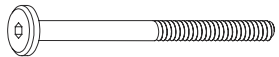
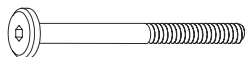
step4

OPTION A

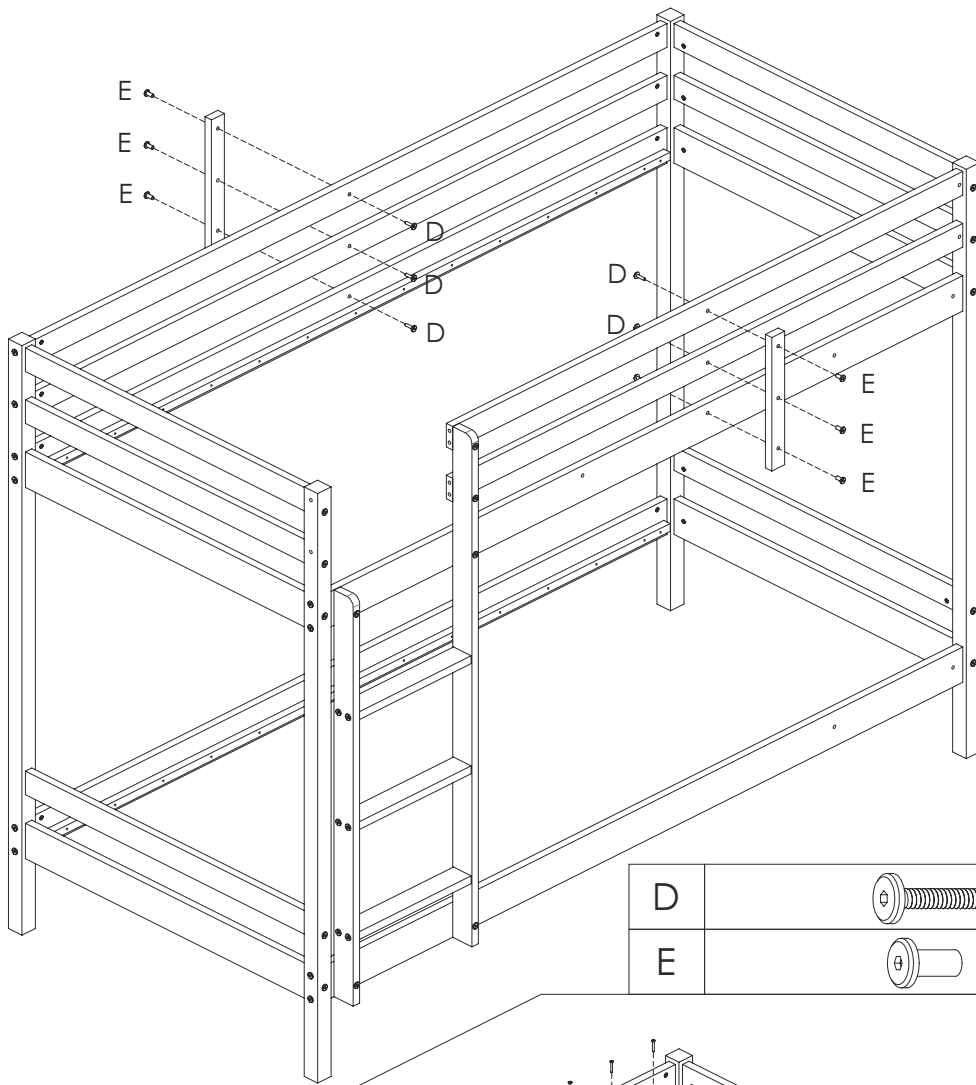


OPTION B



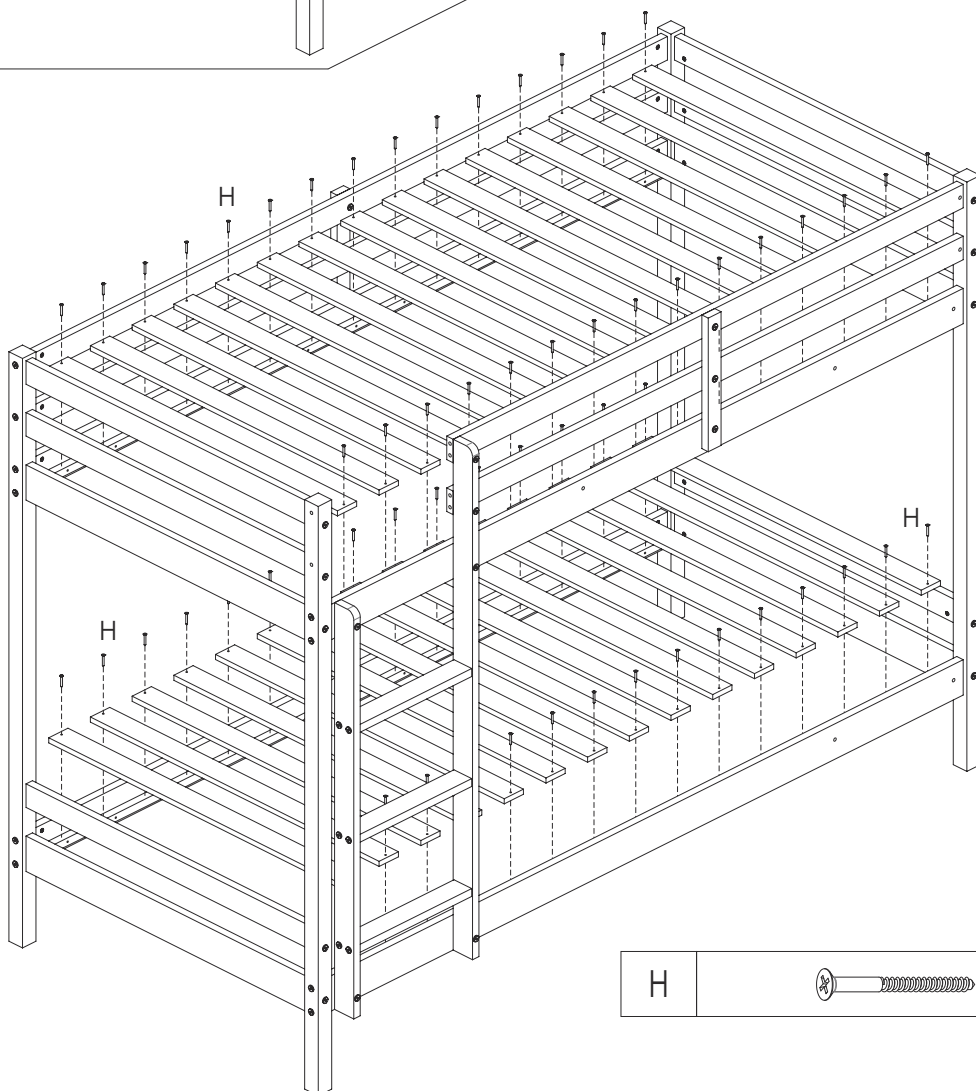
A	 M6x80	2
B		2
C	 M6x70	6
E	 $\Phi 8 \times 20$	6
G	 $\Phi 8 \times 30$	2

step5

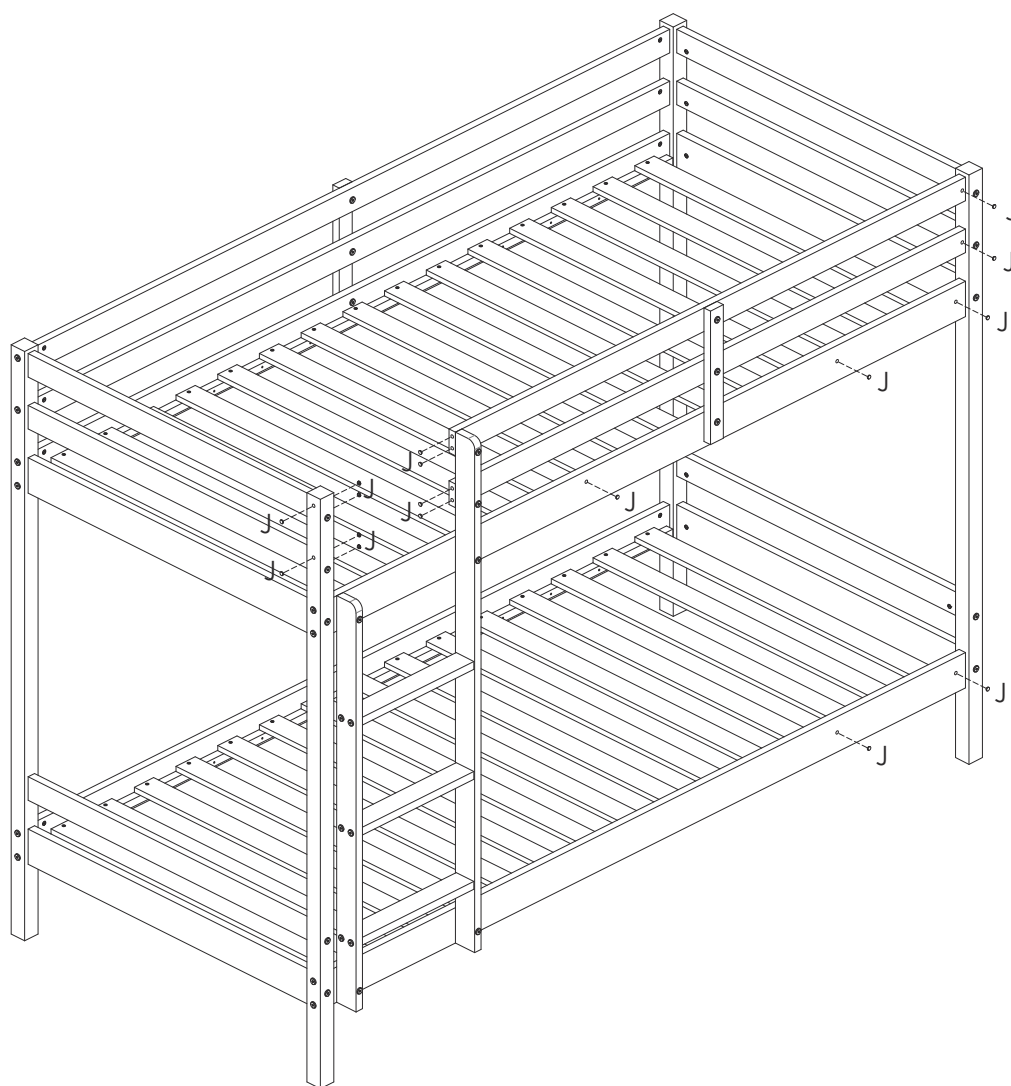


D		M6x25	6
E		Φ8x20	6

step6



H		Φ4x30	60
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J		17
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